

## TECH TIPS

### Understanding the Variables

Even if you've mixed up a perfect match for the vehicle being repaired, a number of application factors can still affect your final color.

They include:

Factor	Lighter	Darker
<u>Paint Feed</u>	<u>Decrease</u>	<u>Increase</u>
<u>Air Pressure</u>	<u>Increase</u>	<u>Decrease</u>
<u>Fan Width</u>	<u>Open Up</u>	<u>Close Down</u>
<u>Gun Distance</u>	<u>Farther Away</u>	<u>Closer</u>
<u>Gun Speed</u>	<u>Faster</u>	<u>Slower</u>
<u>Flash Time</u>	<u>Increase</u>	<u>Decrease</u>
<u>Thinning Ratio</u>	<u>Overthin</u>	<u>Underthin</u>
<u>Thinner Type</u>	<u>Fast</u>	<u>Slow</u>
<u>Fluid Tip Size</u>	<u>Smaller</u>	<u>Larger</u>
<u>Air Temperature</u>	<u>Warm Up</u>	<u>Cool Down</u>
<u>Humidity</u>	<u>Low</u>	<u>High</u>
<u>Air Movement</u>	<u>Increase</u>	<u>Decrease</u>

